

Course Descriptions



Angelus 60L Timing and Adjustments

Day One of the Double Seam evaluation class covers basic machine adjustments, setup and assembly of seaming rolls, use of second operation seaming cam lever and wires to set first and second operation seams.

Day Two focuses on the timing of the machine- covering feed turret and discharge turret to the seaming turret and setting the timing of the lid feed separator to the cap feed turret. Instructors will also demonstrate the setup of the lid feed separator, and each student will set up the lid feed. Finally, students will set and evaluate 1st and 2nd operation double seams and demonstrate proper teardown techniques, both manual and automated.

Angelus 61H Timing and Adjustments

Day One of the Double Seam evaluation class covers basic machine adjustments, setup and assembly of seaming rolls, use of second operation seaming cam lever and wires to set first and second operation seams.

Day Two focuses on the timing of the machine- covering feed turret and discharge turret to the seaming turret and setting the timing of the lid feed separator to the cap feed turret. Instructors will also demonstrate the setup of the lid feed separator, and each student will set up the lid feed. Finally, students will set and evaluate 1st and 2nd operation double seams and demonstrate proper teardown techniques, both manual and automated.

P Series

This four-day training program uses the 59P machine to teach skills on the P Series. Topics for the first two days include explanation of seamers and removal of upper and lower seamer parts.

Students learn how to work with cap feed and set seams during the second half of training. They learn to disassemble and reassemble separators, remove and install cap feed turret, and set, run and evaluate 1st and 2nd operation seams.

Course Descriptions



Angelus 60L Advanced

This advanced training session is intended to provide mechanics with hand-on training to enhance their skills and knowledge of the Angelus 60L Closing Machine. The Angelus Parts List and Instruction Manual, Angelus Trouble Shooting Guide and Silgan Top Double Seam Manual will be used and furnished to all class participants.

Angelus 61H Advanced

The Mechanics Training Program is a three-day training session intended to provide mechanics with hands on training to enhance their skills and knowledge of the Angelus 61H Closing Machine. Topics for the three days course include explanation of seamers and removal of upper and lower seamer parts.

Students learn how to work with cap feed and set seams during the second half of training. They learn to disassemble and reassemble separators, remove and install cap feed turret, and set, run and evaluate 1st and 2nd operation seams.

Angelus 101L

The Mechanics Training Program is a three-day training session intended to provide mechanics with hands on training to enhance their skills and knowledge of the Angelus 101L Closing Machine. Topics for the first two days include explanation of seamers and removal of upper and lower seamer parts.

Students learn how to work with cap feed and set seams during the second half of training. They learn to disassemble and reassemble separators, remove and install cap feed turret, and set, run and evaluate 1st and 2nd operation seams.

Angelus 2000 Series Advanced (Overhaul)

The Mechanics Training Program is a three-day training session, which is designed to provide personnel with hands on advanced (overhaul) training to enhance the skills and knowledge of those who work with the Angelus 2000 series closing machine.